

# BRADY B-510 Metalphoto® PHOTOSENSITIVE ANODIZED ALUMINUM

TDS No. B-510

Effective Date: 04/14/2014

Description: GENERAL

Material Type: Photosensitive Anodized Aluminum

Finish: metallic

Adhesive: Pressure sensitive acrylic

## **REGULATORY APPROVALS**

Brady B-510 is RoHS compliant to RoHS Directive 2011/65/EU.

### **SPECIAL FEATURES**

Brady B-510 meets the requirements of GG-P-455b (Type 1, Grade A or B, Class 1&2), MIL-P-514D (Composition C), MIL-P-19834B (Type I or II, Style III or IV) and MIL-DTL-15024D (Type H and G).

### Details:

# **Performance Properties**

Samples of B-510 were exposed to the conditions given in the table below. Effects to the material are noted.

CHARACTERISTIC	TEST CONDITION	EFFECT
Exterior Exposure	terior Exposure Black and silver image exceeds 400 No effect	
	hour in WeatherOmeter®	
	Test GG-P-455b, estimated	
	equivalent to 20 year exposure	
Abrasion Resistance	Taber Abraser, CS17 grinding	Slight dulling of surface after 7000
	wheels, 1000 g/arm	cycles
Temperature Resistance		650°F (343°C)
Salt Spray (5% solution at 95°F	700 hours	No corrosion
(35°C))		

## **Chemical Resistance**

Samples of B-510 were immersed in the chemicals given in the table below for the durations indicated. Effects to the material are noted. Testing was conducted at room temperature unless otherwise noted.

CHEMICAL REAGENT	DURATION OF EXPOSURE	EFFECT
MIL-S-3136 Type III Hydrocarbon	1 hour immersion	No effect
Fluid		
MIL-L-5161C Turbine and jet	1 hour immersion	No effect
engine fuel		
JP-4	72 hour immersion	No effect
Kerosene	12 hour immersion	No effect
Skydrol® LD-4 hydraulic fluid	24 hour immersion, room	No effect
	temperature and boiling point	
Methyl Ethyl Ketone (MEK)	12 hour immersion	No effect
Ethyl Acetate	24 hour immersion	No effect
Xylol	24 hour immersion	No effect
Heptane	24 hour immersion	No effect
Ethyl Alcohol	72 hour immersion	No effect
10% Ferric Chloride Solution	16 hour immersion	No effect
10% Ammonium Hydroxide Solution	16 hour immersion	Slight dulling
MIL-P-21563 soap solution	16 hour immersion	No effect
25% solution MIL-C-25179 AIN in	1 minute immersion	No effect
heptane (cleaning solution)		
10% Sulfuric Acid solution	24 hour immersion	No effect
1% Phosphoric Acid solution	12 hour immersion	No effect
3% Nitric Acid solution	72 hour immersion	No effect
1% Trisodium Phosphate (TSP)	40 hour immersion	No effect
solution		
1% Sodium Hydroxide solution	1 hour immersion	Not recommended, surface attack.

Product testing, customer feedback and history of similar products, support a customer performance expectation of at least two years from the date of receipt for this product as long as this product is stored in its original packaging in an environment below 80°F (27°C) and 80% RH. We are confident that our product will peform well beyond this time frame however it remains the responsibility of the user to assess the risk of using such product. We encourage customers to develop functional testing protocols that will qualify a product's fitness for use in their application.

#### Trademarks:

Skydrol® is a registered trademark of Solutia Inc.

Weather-Ometer® is a registered trademark of Atlas Material Testing Technology LLC

Note: All values shown are averages and should not be used for specification purposes.

Test data and test results contained in this document are for general information only and shall not be relied upon by Brady customers for designs and specifications, or be relied on as meeting specified performance criteria. Customers desiring to develop specifications or performance criteria for specific product applications should contact Brady for further information.

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